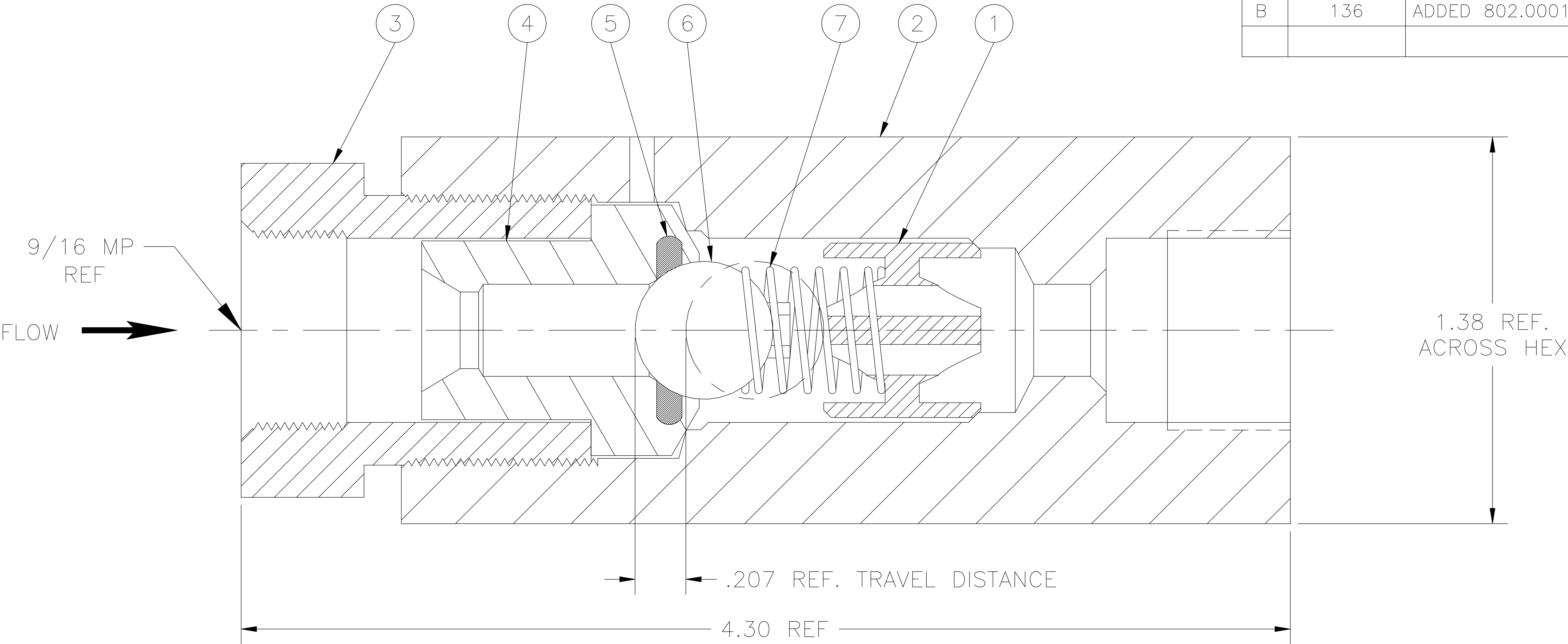


REV	ECN NO.	DESCRIPTION	BY	DATE
B	136	ADDED 802.00015	WPS	12-5-05



802.00015 802.00008			ASSEMBLY NO.			
ITEM	QTY	QTY	PART NO.	DESCRIPTION	DWG. NO.	MATERIAL
1	1	1	24.4310	SPRING RETAINER	B-10543	316 SST
2	1	1	24.4100	BODY	—	316 SST
3	1	1	24.4200	GLAND	—	316 SST
4	1	1	24.4624	SEAT	B-13112	316 SST
5	0	1	24.4620	O-RING #112 TEFLON	—	TFE
	1	0	24.4625	O-RING #112 TEFLON FDA	—	TFE FDA
6	1	1	12.6103	BALL .56" DIA	—	316 SST
7	1	1	12.6101	SPRING	A-10495-2	316 SST

- NOTES:
- 1. LIGHTLY LUBRICATE ALL SCREW THREADS AND METEL TO METAL CONTACT SURFACES WITH FOOD GRADE "NEVER SEEZ" PTFE LUBRICANT.
 - 2. 220 FT-LB TORQUE REQUIRED FOR TIGHT SEAL.

MAWP 20,000 PSI @ ROOM TEMP.

DUPLICATION OR DISSEMINATION WITHOUT AUTHORIZATION PROHIBITED CONFIDENTIAL AND PROPRIETARY PROPERTY OF:			
		30 OSSIPEE RD. P.O. BOX 9101 NEWTON, MA 02464-9101 USA	
SCALE: 2:1	TOLERANCES: $\varnothing = \pm 1/2"$	$\frac{XX}{XX} = \pm \frac{1}{32}$	DRAWN BY JR
DATE: 1-21-00	.XX = $\pm .01$	.XXX = $\pm .005$	F. N. 13113B
CHECK VALVE ASSY .56 MP F IN			
MATERIAL:		DRAWING NUMBER B-13113	REV. B